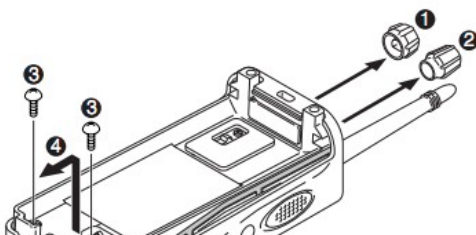


TK320 | Antenna Battery Clip replacement

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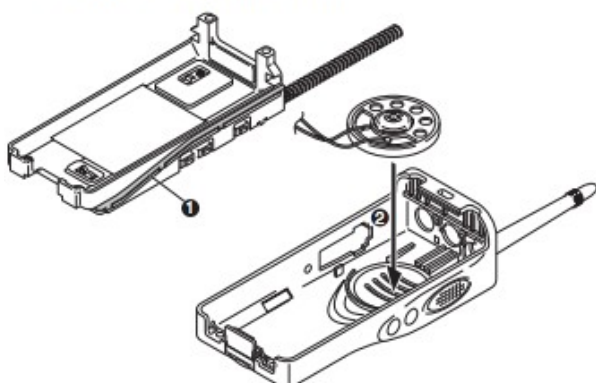
■ Removing the case assembly from the chassis.

1. Remove the volume knob ① and channel knob ②.
2. Remove the two screws ③.
3. Lift and remove the chassis from the case assembly ④.
(Use a flat-blade screwdriver to easily lift the chassis.)



2. Mounting the chassis to the case assembly.

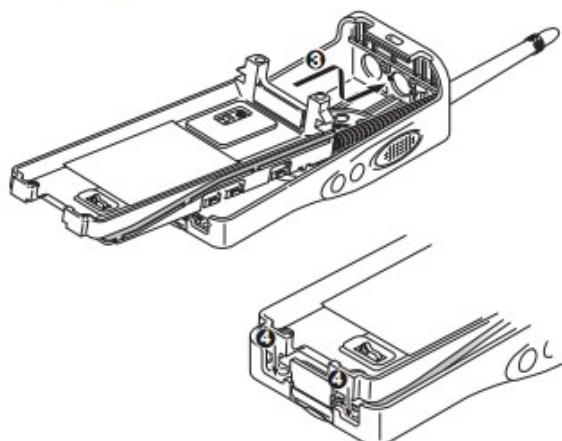
1. Confirm that the waterproof packing attached to the circumference of the chassis is securely inserted in the groove of the chassis ①.
2. Twist the speaker wires twice, then attach the speaker to the speaker recess of the case assembly ②. Make sure the speaker is securely inserted.



Confirm that the waterproof packing is securely inserted in the groove of the chassis.

3. Insert the antenna element into the cover ③.
4. Press the chassis ④ and the case assembly together to attach them.

Caution: If the packing of the SP / MIC does not come to the correct position after attaching the chassis to the case assembly, reposition the packing with your fingers.



■ Attaching the battery release lever to the case assembly.

1. Insert one side of the shaft into the hole at the lever fitting section on the case assembly ①.

Caution: The thin spring (G01-4543-04) should be positioned above the two tabs of the lever.

2. Tilt the battery release lever slightly forward ②, so that the thick spring (G01-4542-04) is positioned below the case surface.
3. With the thick spring positioned below the case surface, attach the other side of the shaft to the case assembly by pressing the battery release lever ③ until it snaps into place ④.

Caution: Be careful not to tilt the battery release lever too forward.

If the battery release lever is pushed in this state where the two tabs come below the case surface, there is a possibility of damaging the two tabs.

